
CAE PERFORMANCE PRODUCTS PTY/LTD

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CH-79 Fitting Instructions **Commodore** VT-VX-VU-VY 3.8l V6 EcoTec

CAE Performance Products recommends this work be carried out by a qualified person.

Remove battery terminals and spark plug leads.
Place vehicle on hoist and remove both manifolds and intermediate pipe.

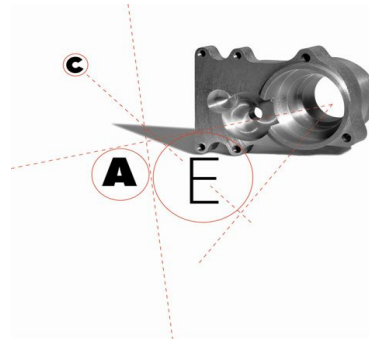
Passengers Side

Clean face of head.
Silastic gasket, check note below.
Slide headers in from top and bolt to head with gaskets.
Remove EGR fitting from original manifold and fit to header. Fit oxy sensor.
Double check all bolts and re-fit spark plug lead.

Drivers Side

Unbolt Rack and Pinion and remove from steering uni, push rack to left side of vehicle. Next remove engine cover.
Clean face of head.
Silastic gasket, check note below.
Feed headers in from top and bolt to head with gasket.
Re-fit Rack and Pinion steering mountings and steering uni and tighten. Next re-fit engine covers.
Double check all bolts and re-fit spark plug lead.
Before fitting intermediate section mark and cut pipe to suit. Cut pipes at 770mm measured from end of pipe on 2 bolt flange side. To check this measurement it should be 180mm from front of tie bar.
Weld flanges onto pipes intermediate section seal with silicone and bolt up.
Start vehicle and check for leaks.

Note: We recommend using Permatex Ultra Blue RTV silicone gasket maker.
This is Cat Converter and Oxy sensor safe.



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PRECISION ENGINEERED TO MOVE

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CASTLE HEADERS WARRANTY

The manufacturer's warranty on Castle Headers products is for a period of two (2) years, covering the headers ONLY. The warranty is subject to the following conditions:-

- All claims must be made within the warranty period.
- Any headers found to have faulty workmanship will be replaced free of charge.
- Castle Headers recommend that this product be fitted by qualified personnel.
- This warranty does not apply to headers that have been subject to neglect, misuse, abuse, accidental or intentional damage, unauthorized repairs, modifications, incorrect application or installation.
- The warranty does not cover the cost of freight, installation or removal of headers.
- The warranty only applies to headers used for normal road use.
- Warranty is voided by the use of heat wrap.

ORDERING

Orders can be placed by phone, fax or e-mail. We prefer official purchase orders from account customers. Please quote the part number, quantity and any special requirements when ordering.

SHIPPING

All orders are dispatched upon payment (except account customers). We ship Australia-wide every day. If you wish to use your own courier, please advise us of your courier name & account details & we can organize pick-up. All headers can be packed in a new carton for a small cost.

If you choose not to have them packed in a carton, we will not be held liable for any damage during transit. Transport insurance can be arranged at the request of the purchaser.

RETURN OF GOODS

All part returned will incur a 15% re-stocking fee. Freight is to be paid by customer unless the goods are being returned due to manufacturing defect or shipping error, in which case they are to be shipped using our Australia Post Reply Paid account. C.O.D. post will NOT be accepted under any circumstances. Goods specifically made to customer requests cannot be returned for credit. All goods remain the property C.A.E. Performance Products Pty Ltd until paid for in full.

DAMAGE

All goods are shipped in good condition & are packed accordingly. We can only handle damage claims for prepaid freight.

PAYMENT

Payment can be made by credit card, direct deposit, cheque/money order or cash over the counter. Please note that cheques & money orders must include the full amount of the order & freight costs. Personal cheques are subject to bank clearance (5 business days).